Maintenance



Supplier of Hakko products in New Zealand

No. A1523 (100 – 120V) No. A1524 (220 – 240V)

Heating element for HAKKO FR-802 / FR-803 / FR-803B

⚠ WARNING

- When replacing the heating element, be sure to unplug the power cord.
- Wait for the hanpiece to cool before working.

How to replace the heating element

- Retract the vacuum pipe to its shortest length. (For HAKKO FR-803, FR-803B.) (Figure 1)
- 2. Move the tube downward. (Figure 2)
- Remove the 3 screws holding the handpiece together.
- 4. Remove the pipe from the protruding portion of the handle. (Figure 3)

△CAUTION

Quartz glass and heat insulation are inside the pipe. Be careful not to drop or loss these items.

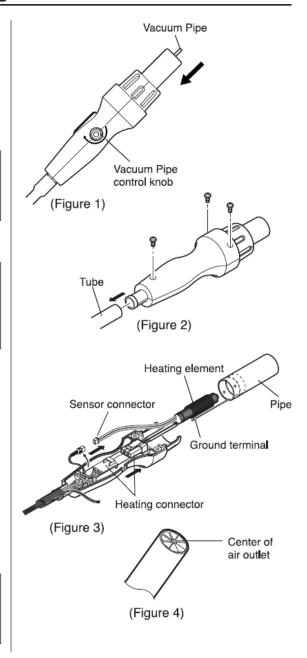
Disconnect the heating sensor connector and remove the heating element.

⚠ CAUTION

- Handle the heating element with care.
- Never rub the heating element wire!
- Insert the handle's projection into the hole in the pipe.
- 6. Insert a new heating element and sensor.
- 7. Set the control knob and extend the vacuum pipe. (For HAKKO FR-803, FR-803B.)
- Install the pipe. Install so that the vacuum pipe is in the center of air outlet. (Figure 4) (For HAKKO FR-803, FR-803B.)
- Connect the ground terminal of the heater connector to the ground terminal of the pipe.
- Retract the vacuum pipe. (For HAKKO FR-803, FR-803B.)
- Reassemble in the reverse order of disassembly.

⚠ CAUTION

Do not tighten up the screws too much when assembling. This will damage the handpiece.



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